

Removing and installing headlight with gas discharge bulb and cornering light

Special tools and workshop equipment required

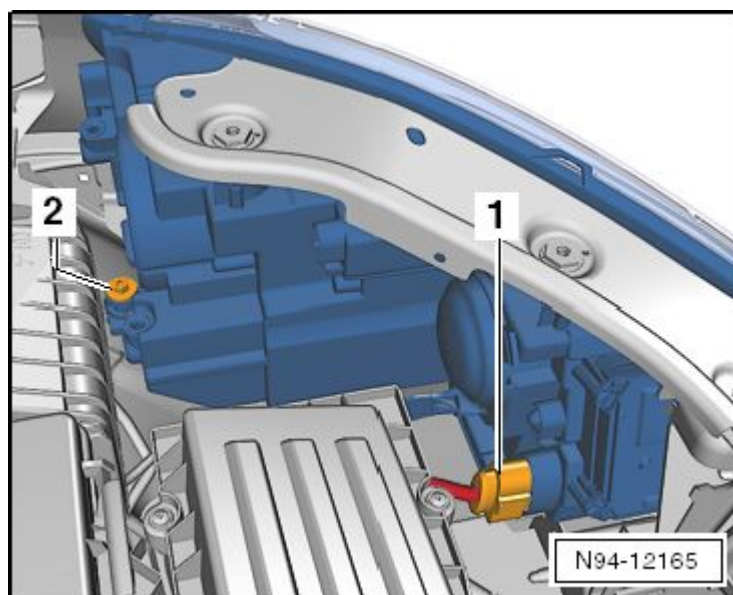
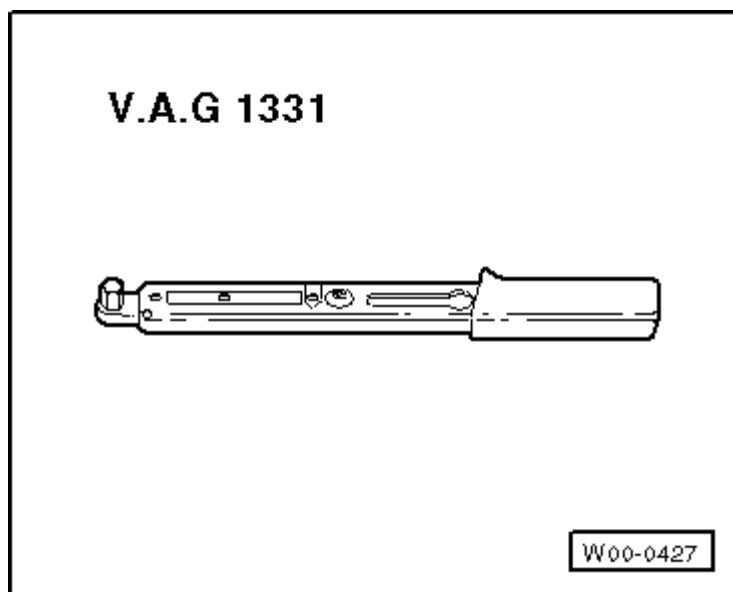
- ◆ Torque wrench -V.A.G 1331-

Removing:



Note

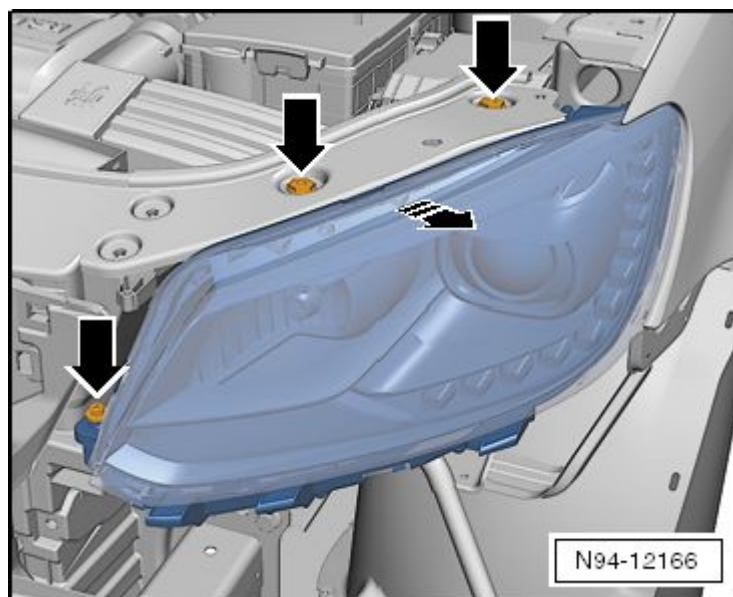
- ◆ *There is no requirement to disconnect the battery earth strap.*
- ◆ *Illustrations show removal and installation of the left headlight. Removal and installation of the right headlight are carried out in the same way.*
- ◆ *If a headlight is removed, it should always be adjusted following installation → .*
- Switch off ignition and all electrical consumers, and remove ignition key.
- Remove front bumper cover → [General body repairs, exterior; Rep. gr.63](#)
- Release connector -1- and disconnect.
- Undo bolt -2- at rear of headlight.
- Remove the three bolts -arrows-.



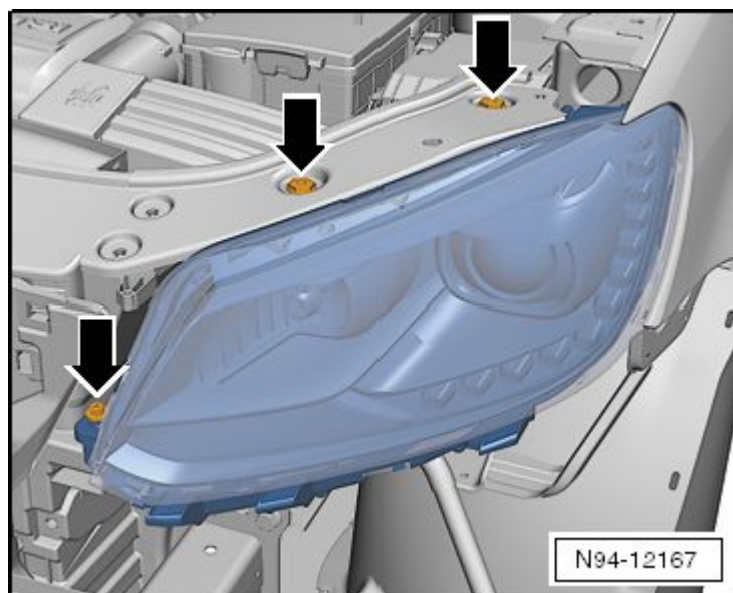
- Remove headlight forwards out of body aperture.

Installing:

Install in the reverse order of removal observing the following:



- First tighten bolts -arrows- to specified torque → **Chapter**.



- Tighten bolt -2- at rear of headlight to specified torque → **Chapter**.
- Check installation position so that shut lines/gaps around headlight are even.

If the shut lines/gaps around the headlight are uneven, the installation position must be adjusted → **Chapter**.

- Check functions of headlight.



Note

If a headlight is removed, it should always be adjusted following installation.

- Check headlight setting and adjust headlight if necessary →

